

SHIP TODAY 23/04
83643

Work Order ID 83643

April-23-12 7:01:45 AM

Page 1

Item ID: D3788-3

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cabin Floor Protector

Start Date: 4/23/12 Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/23/12 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3788

Rev A

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3788 Dwg Rev: 1 Prog Rev: 1 2-
Debur if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

1812-4-23

(2)

1812-4-23

5/26/12

(+2) φ

Work Order ID 83643

April-23-12 7:01:45 AM

83643

Page 2

Item ID: D3788-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cabin Floor Protector

Start Date: 4/23/12 Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/23/12 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130

130

Small Fab

Small Fab

Memo

0.00

0.00

Small Fab

Deburr if necessary.

n/45

140

140

QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

Quality Control

150

150

Packaging

Identify as per dwg & Stock Location: _____

Memo

0.00

0.00

Packaging

24 12/1/23

Work Order ID 83643

April-23-12 7:01:45 AM

83643

Page 3

Item ID: D3788-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cabin Floor Protector

Start Date: 4/23/12 Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/23/12 Req'd Qty: 2.00

2

Customer:

Reference:

Run Start ***NR1***

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop ***NR2***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MLJ 12/04/23

1209-23

Picklist Print

April-23-12 7:01:44 AM

Page 1

Work Order ID: 83643

Parent Item: D3788-3

Parent Item Name: Cabin Floor Protector

Start Date: 4/23/12

Required Date: 4/23/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev :A 08-08-20 New Issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	688.7974	10	21.052632			
GE PLASTICS LEXAN SHEET													

B12-4-23

Location

MAT019

119937

Loc Qty

688.7974

688.7974

Loc Code

119937

(2)

D3788-1 CABIN FLOOR PROTECTOR

D3788-2 CABIN FLOOR PROTECTOR

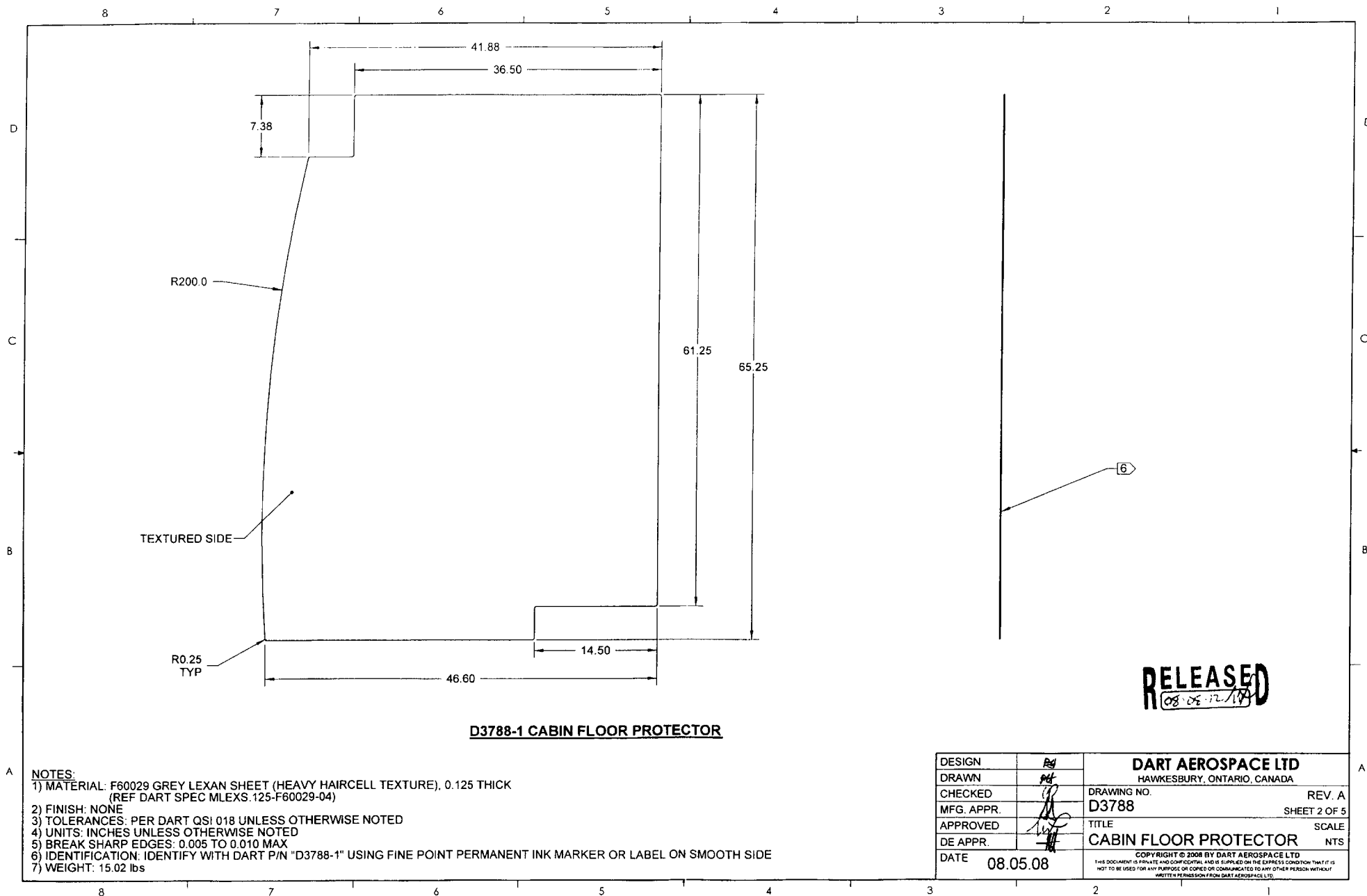
D3788-3 CABIN FLOOR PROTECTOR

D3788-4 CABIN FLOOR PROTECTOR

RELEASED
17-08-12/18

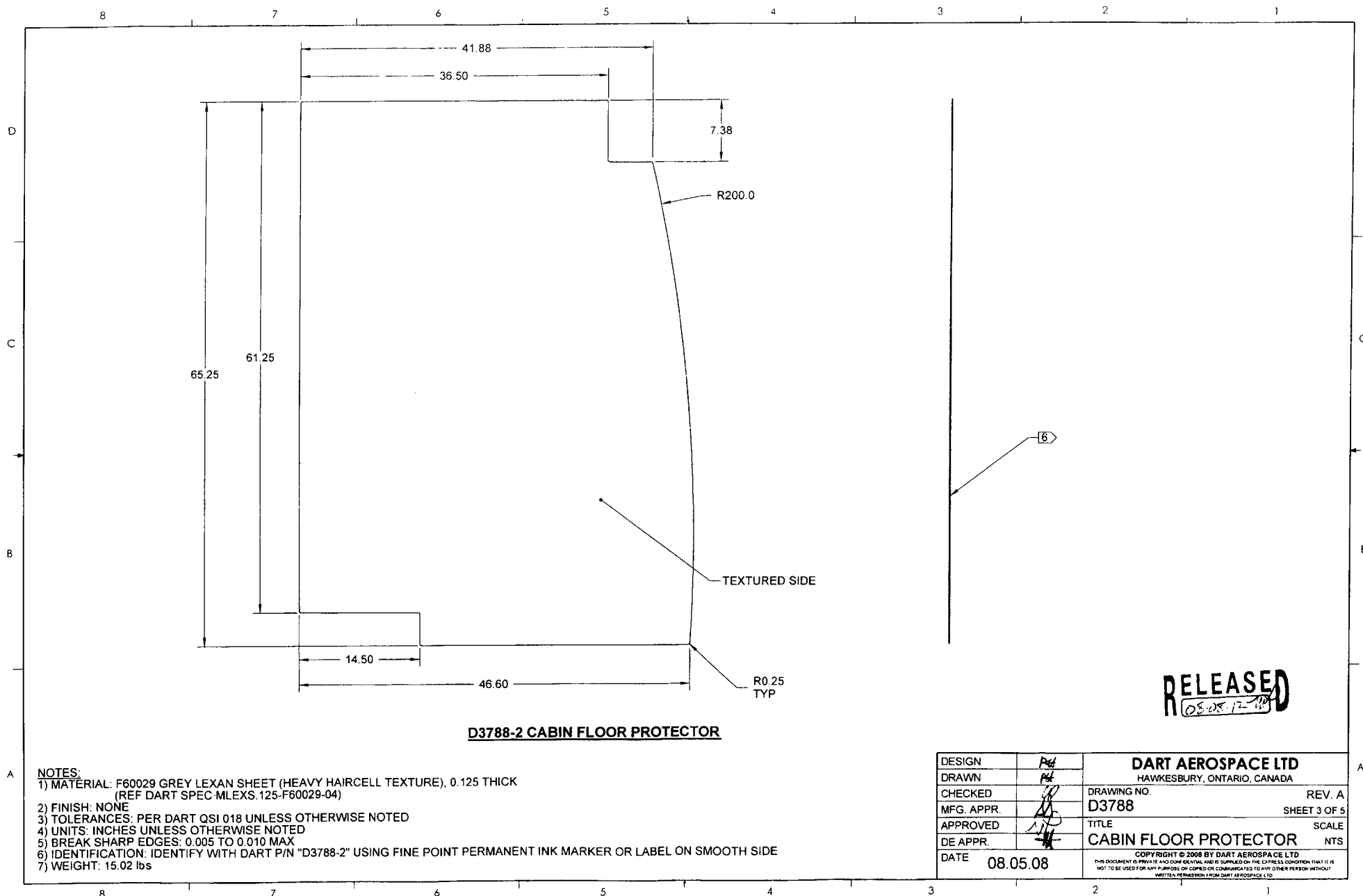
w/b
83643

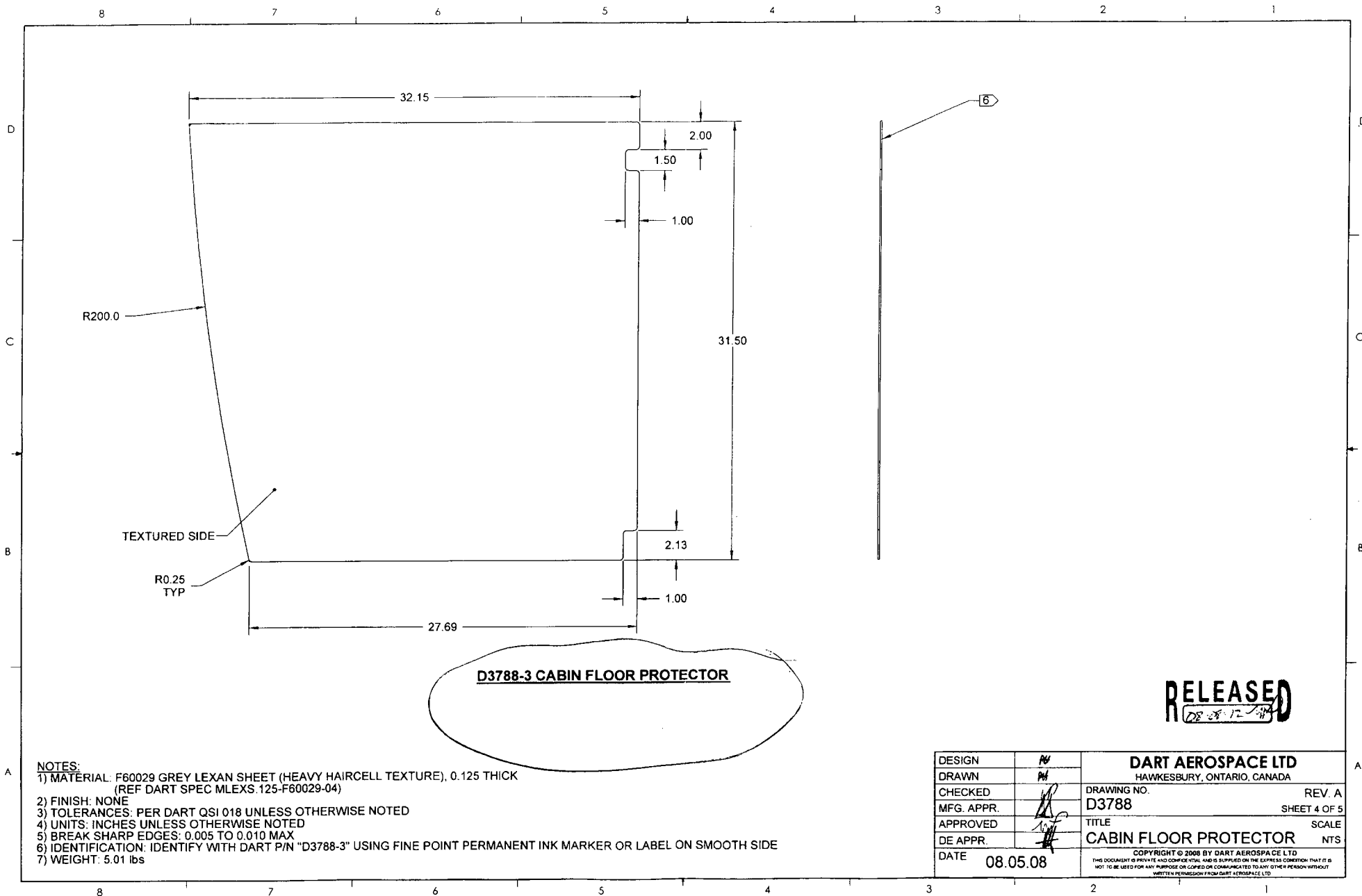
A	NEW ISSUE	PH	08.05.08
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>PH</i>	DART AEROSPACE LTD	
DRAWN	<i>PH</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PH</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>PH</i>	D3788	SHEET 1 OF 5
APPROVED	<i>PH</i>	TITLE	SCALE
DE APPR.	<i>PH</i>	CABIN FLOOR PROTECTOR	NTS
DATE	08.05.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



RELEASED
08-05-12-18

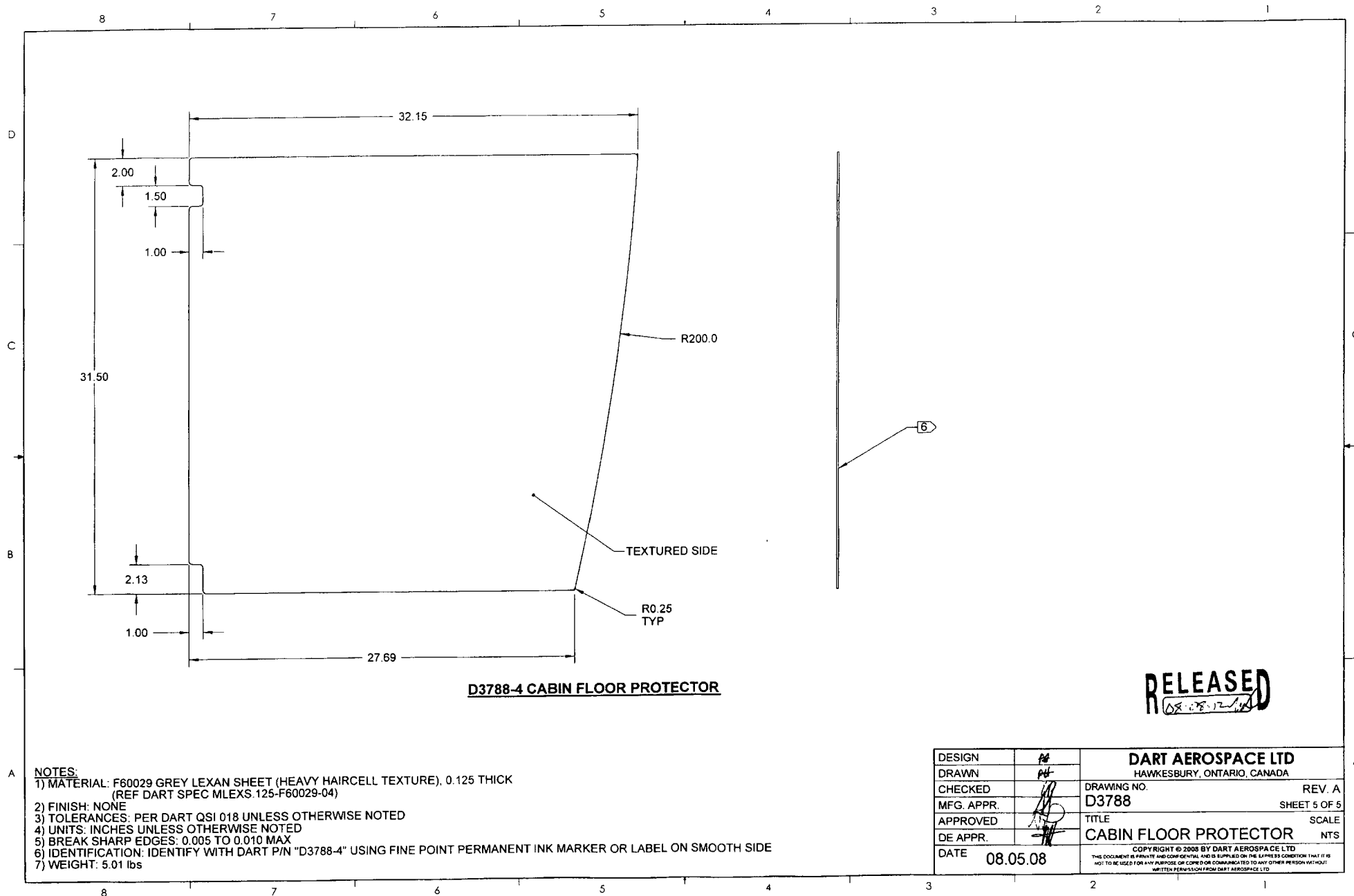
DESIGN	<i>AD</i>	DART AEROSPACE LTD	
DRAWN	<i>AD</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AD</i>	DRAWING NO. D3788	REV. A
MFG. APPR.	<i>AD</i>	SHEET 2 OF 5	
APPROVED	<i>AD</i>	TITLE	SCALE
DE APPR.	<i>AD</i>	CABIN FLOOR PROTECTOR	NTS
DATE	08.05.08	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK
(REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3788-3" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
- 7) WEIGHT: 5.01 lbs



NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3788-4" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
- 7) WEIGHT: 5.01 lbs

RELEASED
08-05-08

DESIGN	PA	DART AEROSPACE LTD	
DRAWN	PA	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PA	DRAWING NO.	REV. A
MFG. APPR.	PA	D3788	SHEET 5 OF 5
APPROVED	PA	TITLE	SCALE
DE APPR.	PA	CABIN FLOOR PROTECTOR	NTS
DATE	08.05.08	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	